

CHAMPION

SERVICE SPARE PARTS LIST

SPECIFY MODEL NO. WHEN ORDERING PARTS		DATE	REVISED DATE
55CC 18" Gas Chain Saw		23.11.2007	23.11.2007
MODEL NO.	AC31B218		

The diagram is an exploded view of a 55CC 18-inch gas chain saw. It shows the main engine and drive shaft assembly (parts 1-109) and a separate chain and bar assembly (parts 74-79). The engine assembly includes the cylinder, carburetor, clutch, and drive sprocket. The chain and bar assembly includes the chain, bar, and sprocket. The diagram is used to identify individual parts for ordering.



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55CC 18" CHAIN SAW					23.11.2007		23.11.2007		
MODEL NO.		AC31B218					V0		

No.	STK CODE	Parts No.	Description	Q	No.	STK CODE	Parts No.	Description	Q
1		9NAB-5/16-24	NUT	1	55		9183-310202	SCREEN	1
2		9228-31B206	FLYWHEEL	1	56		9SKKBY10/24-1	SCREW	4
3		9SREB-10/24-2.75	SCREW	4	57		9043-310201	PLATE	1
4		9WFB-0.2	WASHER	7	58		9142-310002	PRIMER, REMOTE	1
5		9157-310201	SEAL	2	59		9129-310214	HOSE	1
6		9DB-620201	BEARING	2	60		9228-310206	CAP, FUEL	1
7		9072-310201F自	CRANKCASE LOWER	1	61		9182-310503	FILTER, FUEL	1
8		9221-310001	KEY	1	62		6032-150-02	LIGATE TAPE	1
9		9228-310203A	C SHAFT/CROD ASS'Y	1	63		9SKKZY10/14-01	SCREW	2
10		9155-310201	BEARING	1	64		9228-310207	CAP, OIL	1
11		6014-M96A01	WASHER	1	65		9228-310205	FUEL OIL TANK ASSY	1
12		9073-310201	GEAR, WORM	1	66		9024-310211	SPRING	1
13		9WFN-0.4	WASHER	1	67		9013-310201	PLUG	1
14		9076-310201	O RING	1	68		9252-310002	FILTER	1
15		9228-310208	PUMP ASSY	1	69		9214-310201	SCREW	1
16		9SKKBY8/16-0.5	SCREW	6	70		9035-310201	NUT	2
17		9WDZ-0.722	WASHER	1	71		9043-310203	PLATE, BAR	1
18		9155-310203	BEARING	1	72		9043-310202	PLATE, FLANGE	1
19		9228-310211	DRUM SPRKT ASS'Y	1	73		9SKKBY6/19-0.375	SCREW	1
20		9228-310210	CLUTCH ASS'Y	1	74		9220-31C203	CHAIN	1
21		9NHC-09	NUT	1	75		9040-31C206F	BAR	1
22		9072-310202F自	CRANKCASE UPPER	1	76		9101-310203	BAR COVER	1
23		9124-310201	FITTING, PULSE LINE	1	77		9082-310204	PLATE	1
24		9014-310212	GASKET	1	78		9228-310286	CHAIN BRAKE ASS'Y	1
25		9036-310201	CLAMP, WIRE HOSE	1	79		9NAZ-5/16-18	NUT	2
26		9059-310201	CONDUIT, FLEX	1	80		9043-310205	PLATE	1
27		9129-310004	HOSE	1	81		9228-310230	CHOKE ASS'Y	1
28		9CA-0.46	RING	2	82		9114-310202	ROD, CHOKE	1
29		9PC-10-32.5	PIN	1	83		9013-310202	PLUG	1
30		AO9290-310201-ZA999	PISTON& PISTON RING ASS'Y	1	84		9228-310213	ISOLATOR ASS'Y	1
31				2	85		9228-310214	CABLE ASS'Y	1
32		9SKKBY10/24-0.75	SCREW	1	86		9SGKBY10/24-0.5	SCREW	2
33		9124-310205	SPACER	1	87		9228-310239	FRAME ASS'Y, REAR	1
34		9288-310201-CH	IGNITION ASS'Y	1	88		9024-310207	SPRING	1
35		9191-310201	STUD	1	89		9072-310203	LATCH, HIGH IDLE	1
36		9012-330301	GROMMET	1	90		9028-310201	RELEASE, TRIGGER	1
37		9SKKBY10/24-0.62	SCREW	2	91		9028-310202	TRIGGER	1
38		9228-310234	BOOT ASS'Y	1	92		9124-310209	GROMMET	1
39		9292-310201F自	CYLINDER	1	93		9010-310201	CABLE	1
40		9295-31C201	SPARK PLUG	1	94		9024-310206	SPRING	1
41		9014-310208	WASHER	1	95		9WFB-4.9-17	WASHER	1
42		9228-310220-A	MUFFLER BODY ASS'Y	1	96		9010-310203	WIRE	1
43		9131-310203	EYELET	1	97		9228-31C205	COVER ASS'Y, HANDLE	1
44		9102-310202	PLATE	1	98		9SKKBY8/16-0.625	SCREW	3
45		9014-310202	GASKET	1	99		9SKKBY-8/16-1	SCREW	1
46		9287-310201	CARB	1	100		9SJKB-12/14-1.5	SCREW	1
47		9124-310203	BOOT	1	101		9228-31B202	HANDLE ASS'Y	1
48		9228-310233	BOOT ASS'Y	1	102		9228-310216	COVER ASS'Y	1
49		9SREB-10/24-1.625	SCREW	2	103		9SKKBY10/14-02	SCREW	2
50		9SKKBY10/14-0.625	SCREW	3	104		9SKKBY10/14-0.68	SCREW	1
51		9SKKBY10/24-0.5	SCREW	1	105		9228-310204	AIR CLEANER ASS'Y	1
52		9228-31B209	STARTER ASS'Y	1	106		9067-310202	COVER	1
53		9WFE-0.18	WASHER	1	107		9214-310101	SCREW	2
54		9223-310201	STRING NUT	1	108		9042-310201	WRENCH	1

Stocking Codes are:

A - Dealer stocked

B - Distributor stocked

C - Factory stocked